

Work Order ID 163569

Thursday, June 29, 2017 10:47:55 AM

163569

Page 1

Item ID: D205-803-123**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Left Hand Pilot In Command - Slim Design, Mechanical 205**Start Date:** 6/29/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 6/29/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:** disassemble**Approvals:** **Process Plan:** **Date:** **Tooling:** **Date:** **QC:** **Date:** **SPC (Y/N):** **Date:** **Run Start *NR1*****Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	D								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-803-123 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULL FROM STOCK: 1 X D205-803-123 B146241								
	DISASSEMBLE COMPLETELY, RETUERN ALL PARTS TO STOCK (TO BE USED ON D205-803-121 - SOLD								

Work Order ID 163569

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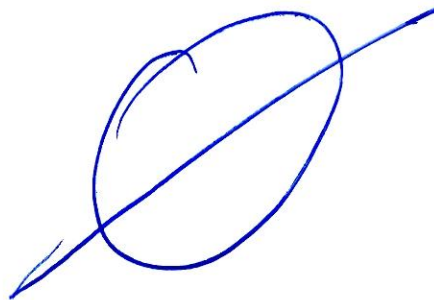
163569

Page 2

Item ID: D205-803-123 **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205
Start Date: 6/29/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/29/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: disassemble

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									



Picklist Print

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Page 1

Work Order ID: 163569

163569

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205

Start Date: 6/29/2017

Required Date: 6/29/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN565F8H9 *AN565F8H9* Set Screw		Purchased	No				Each	27.0000		-1			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST330			27					
					m129036			27					
D205-803-123 *D205-803-123* Left Hand Pilot In Command - Slim Design, Mechanical 205		Manufactured	No				Each	0.0000		1			
									**				
D4410-9 *D4410-9* Trigger		Manufactured	No				Each	8.0000		-1			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST096			8					
					116420			2					
					158312			6					
D5046-047 *D5046-047* Co-Pilot Collective Head Assembly		Manufactured	No				Each	0.0000		-1			
									**				
D5049-1 *D5049-1* Face Plate		Manufactured	No				Each	28.0000		-1			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST145			28					
					119803			28					

Picklist Print

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Work Order ID: 163569

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Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205

Start Date: 6/29/2017

Required Date: 6/29/2017

Start Qty: 1.00

Required Qty: 1.00

D5055-1 Manufactured No

Each 7.0000 -1

D5055-1

Placard

Location

Loc Qty

Loc Code

ST146

7

139538

1

161490

6

6/7/2018

D5055-3 Manufactured No

Each 7.0000 -1

D5055-3

Placard

Location

Loc Qty

Loc Code

ST146

7

153254

1

11/25/2017

161491

6

6/7/2018

MS20253-1-065 MS20253-1-7200 Purchased No

Each 4.0000 -1

MS20253-1-065

Hinge Pin

Location

Loc Qty

Loc Code

ST314

4

M123522

4

Picklist Print

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Work Order ID: 163569

163569

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205

Start Date: 6/29/2017

Required Date: 6/29/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

Each

834.0000

-1

MS21042L 08

Nut

Location

Loc Qty

Loc Code

GA

100

m135274

6

m135978

94

ST303

734

m137391

160

m137464

224

m137736

250

m137851

100

MS21042L3

Purchased

No

Each

1,447.000

-1

MS21042L 3

Nut

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

394

m134360

102

M136665

292

OVER007

500

m134360

0

m137886

500

ST303

474

m137680

474

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Shop Packet Print

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Picklist Print

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Work Order ID: 163569

163569

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205

Start Date: 6/29/2017

Required Date: 6/29/2017

Start Qty: 1.00

Required Qty: 1.00

MS24665-289

Purchased

No

Each

111.0000

-2

MS24665-289******

Cotter Pin

LocationLoc QtyLoc Code

ST288

111

m128973

86

m128995

25

MS27039-1-07

Purchased

No

Each

52.0000

-1

MS27039-1-07******

Screw

LocationLoc QtyLoc Code

ST281

52

m137736

52

MS35206-226

Purchased

No

Each

85.0000

-5

MS35206-226******

Screw

LocationLoc QtyLoc Code

ST272

85

m127831

85

NAS1197-6

Purchased

No

Each

130.0000

-5

NAS1197-6******

Washer

LocationLoc QtyLoc Code

ST261

130

m123190

10

m128993

120

Work Order ID 146241

June 14, 2016 10:43:09 AM

146241

Page 1

Item ID: D205-803-123

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Left Hand Pilot In Command - Slim Design, Mechanical 205

Stop ***NS2***

Start Date: 6/2/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/3/2016 Req'd Qty: 1.00

1

Customer: CHMAI01

Reference: RMA RA112162

Approvals: Process Plan: S44 Date: 6/14/16 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-803	D

100 0.00

100

QC 0.00

Quality Control

Memo

INSPECT D205-803-123 B116592 QTY 1 ON RA112162

① 16-08-15 DAS
9
9-89110 Identify as per dwg & Stock Location: F929 0.00***110***

Packaging

Memo

0.00

Packaging

ADD NEW PAPERWORK AND NEW LABELS AND RETURN TO STOCK
UNDER NEW BATCH NUMBERCHG001
PD 16-08-30DAS
28
9-89 JUL 03 2016

120 QC21- Final Inspection - Work Order Release 0.00

120

QC

Memo

0.00

Quality Control

DAS
21
9-89 AUG 17 2016

DART REPROSPACE		1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7 TEL 1-613-632-5203 www.dartreospace.com	
PATENT	N/A	CHG	CHG001
P/N	D205-803-123	STC	SR02233SE
DESC	LH Pilot in Command	STC	
LOT	B116592	STC	
MODEL	Bell 205	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

DAS
21
9-89

JUL 05 2016

Work Order ID 116592

April-22-14 7:22:31 AM

Slp 116592

116592

PRELIMINARY ISSUE

Page 1

Item ID: D205-803-123

Accept

N900040100

Setup Start

NS1

Revision ID: PRELIM

Item Name: Left Hand Pilot In Command, Mechanical 205

Stop

NS2

Start Date: 4/22/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/30/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	RevC								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-803-123 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MAY 14 2014

DAS
06
9-89

IX

MW 14-05-01

CSP

IX

DAS
28
9-89

APR 29 2014

DAS
06
9-89

IX

MAY 14 2014

Work Order ID 116592

April-22-14 7:22:31 AM

116592

Page 2

Item ID: D205-803-123 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: PRELIM Stop ***NS2***
 Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/30/14 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-803-123								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

POSITIVE RECALL
 EFFECTIVE 140422 AUTH/_____
 RELEASED *h* DATE 14.24.20
 per ECU 14.557

Picklist Print

April:22-14 7:22:30 AM

Page 1

Work Order ID: 116592

116592

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5046-047

Manufactured

No

Each

0.0000

** SP 116644

1

D5046-047

Co-Pilot Collective Head Assembly

D5049-1

Manufactured

No

Each

0.0000

** SP 116624

DAS

28

9-89

D5049-1

Face Plate

D4410-9

Manufactured

No

Each

10.0000

** SP 119087

D4410-9

D4410-9

Trigger

N/A see attached email

Location

Loc Qty

Loc Code

ST105

7

115380

7

ST106

3

111232

3

D5055-1

Manufactured

No

Each

0.0000

** SP 116626

DAS

33

9-89

D5055-1

Placard

D5055-3

Manufactured

No

Each

0.0000

** SP 116627

DAS

33

9-89

D5055-3

Placard

AN565F8H9

Purchased

No

Each

25.0000

** SP 116627

DAS

28

9-89

AN565F8H9

Set Screw

Location

Loc Qty

Loc Code

ST347

25

123373

5

m128898

20

APR 29 2014

Picklist Print

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Page 2

Work Order ID: 116592

116592

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

MS20253-1-065

MS20253-1-7200

Purchased

No

Each

14.0000

DAS
06
9-89
MS20253-1-065
Hinge Pin

**

DAS
28

APR 29 2014

9-89

Location

Loc Qty

Loc Code

ST332

14

m119837

14

Each

6,054.000

MS21042L08

Purchased

No

DAS
06
9-89
MS21042L08
Nut

**

DAS
28

9-89

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2397

125445

999

m127410

1398

ST509

99

m127304

99

Each

8,520.000

MS21042L3

Purchased

No

DAS
06
9-89
MS21042L3
Nut

**

DAS
28

9-89

Location

Loc Qty

Loc Code

ST314

1565

M127410

524

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

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Picklist Print

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Work Order ID: 116592

116592

Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

Each

592.0000

MS27039-1-07

Screw

**

DAS

28

9-89

APR 29 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

453

m127813

453

MS35206-226

Purchased

No

Each

262.0000

MS35206-226

Screw

**

DAS

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST288

262

m127831

262

NAS1197-6

Purchased

No

Each

68.0000

NAS1197-6

Washer

**

DAS

28

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST296

68

123190

68

MS24665-289

Purchased

No

Each

0.0000

MS24665-289

Cotter Pin

**

DAS

28

9-89

DAS
06
9-89

April-22-14 7:22:30 AM

Shop Packet Print

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146241 116592

Status	Item ID	Rev	Name	Start Date	Entity	JO	MP	Die	Scrap	3	Quinn	end	N/C	II	Sortie	Offs	n	Tj	Per	ch	to	re	C
	AN565F8H9		Set Screw	9/28/2012	1.	Ea		11	0	0...					7	0	M						
	D4410-9		Trigger	9/28/2012	1.	Ea		11	0	0...					3	0	M						
	D5046-047		Co-Pilot Collective Head Assembly	4/17/2014	1.	Ea		11	0	0...					1	0	M						
	D5049-1		Face Plate	4/17/2014	1.	Ea		11	0	0...					2	0	M						
	D5055-1		Placard	4/17/2014	1.	Ea		11	0	0...					4	0	M						
	D5055-3		Placard	4/17/2014	1.	Ea		11	0	0...					5	0	M						
	MS20253-1-065		Hinge Pin	9/28/2012	1.	Ea		11	0	0...					8	0	M						
	MS21042L08		Nut	9/28/2012	1.	Ea		11	0	0...					9	0	M						
	MS21042L3		Nut	9/28/2012	1.	Ea		11	0	0...					10	0	M						
	MS24665-289		Cotter Pin	4/17/2014	2.	Ea		11	0	0...					17	0	M						
	MS27039-1-07		Screw	9/28/2012	1.	Ea		11	0	0...					13	0	M						
	MS35206-226		Screw	9/28/2012	5.	Ea		11	0	0...					14	0	M						
	NAS1197-6		Washer	9/28/2012	5.	Ea		11	0	0...					16	0	M						

163569

Attach

Status	Item ID	Rev	Name	Start Date	Entity	Q	M	P	Die	Scrap	3	Q	U	mm	nd	K	C	I	Sort	Off	n	T	Per	ch	to	re	C
	2PB744-T2 +		Switch	10/1/2012	1.	Ea			11	0	0...							6	0	M							
	AN565F8H9 ✓		Set Screw	10/1/2012	1.	Ea			11	0	0...							7	0	M							
	C100E2-39 +		Switch	10/1/2012	1.	Ea			11	0	0...							8	0	M							
	D4410-9 ✓		Trigger	9/28/2012	1.	Ea			11	0	0...							3	0	M							
	D5046-047 ✓		Co-Pilot Collective Head Assembly	4/17/2014	1.	Ea			11	0	0...							1	0	M							
	D5049-1 ✓		Face Plate	4/17/2014	1.	Ea			11	0	0...							2	0	M							
	D5055-1 ✓		Placard	4/17/2014	1.	Ea			11	0	0...							4	0	M							
	D5055-3 ✓		Placard	4/17/2014	1.	Ea			11	0	0...							5	0	M							
	M39029/31-240 +		Pin	10/1/2012	17	Ea			11	0	0...							9	0	M							
	M39029/32-259 +		Socket	10/1/2012	17	Ea			11	0	0...							10	0	M							
	MS20253-1-065 ✓		Hinge Pin	10/1/2012	1.	Ea			11	0	0...							11	0	M							
	MS21042L08 ✓		Nut	10/1/2012	1.	Ea			11	0	0...							12	0	M							
	MS21042L3 ✓		Nut	10/1/2012	1.	Ea			11	0	0...							13	0	M							
	MS24665-289 ✓		Cotter Pin	4/17/2014	2.	Ea			11	0	0...							19	0	M							
	MS27039-1-07 ✓		Screw	10/1/2012	1.	Ea			11	0	0...							14	0	M							
	MS3120E14-19S +		Socket	10/1/2012	1.	Ea			11	0	0...							16	0	M							
	MS3126E14-19P +		Socket	10/1/2012	1.	Ea			11	0	0...							15	0	M							
	MS35206-226 ✓		Screw	10/1/2012	5.	Ea			11	0	0...							17	0	M							
	NAS1197-6 ✓		Washer	10/1/2012	5.	Ea			11	0	0...							18	0	M							



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 1-613-632-3336 Fax: 1-613-632-4443
sales@dartaero.com

Sales Order Acknowledgment

Sales Order ID : **SO131450**
Customer Purchase Order ID : PO-17-002103
Page Number : 1 of 1
Prepared By : Chantal Chartrand

Bill To : CEAGL03
EAGLE COPTERS MAINTENANCE LTD
823 MCTAVISH RD., NE
CALGARY, AB T2E 7G9
CANADA

Change Nbr: 1
Change Date: 06/29/17
Ship To :
EAGLE COPTERS MAINTENANCE LTD
823 MCTAVISH ROAD NE
CALGARY, ALBERTA T2E 7G9
CANADA

Order Date: 06/29/17 9:49:10 AM
Partial Ship: Yes
Buyer: JOHN ROSS
Ship Via: FedEx Priority
Ship Acct #: 1092 2342 5
Contact Name: JOHN ROSS

FOB: Ex Works DART Aerospace
Currency Type : USD
AR Terms: Net 30
Prepayment Terms:
Ship To Phone: 403-250-7370
Email: jross@eaglecopters.com

Line Nbr /	Item ID/ Name Item Name	Req Date Promise Date	Taxable Sales	CD	Req Qty	Unit Price Unit of	Discount %	Discounted Unit Price	Extended Price
Line Comments		Sale Tax Percent							
1	D205-803-121	07/05/17	Yes	FN	1.0000	\$6,920.0000 Each	18.00%	\$5,674.4000	\$5,674.40
	Left Hand Pilot In Command - Slim Design, Complete 205	07/05/17	0.00%			13.00%			
	* DO NOT INSURE SHIPMENT								
	* SHIP ORDER AS SOON AS POSSIBLE								

Line Item Total: \$5,674.40

Total:	\$5,674.40
Sales Tax:	\$737.67
Sales Order Total:	\$6,412.07

Special CAITLIN - FEDEX OVERNIGHT - DO NOT INSURE SHIPMENTS -
Instructions:

Note: DART hereby offers for consideration of purchase the above items at the above stated pricing
Approved: _____

GST# 10127 2607 RT001